



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4306-045
Job Sheet 169034



Part No: D4306-045

Job Qty: 4 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/5/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/4/17	0.00	0.00	Start Up Large Fab-6		D.M.L 2017-12-10
100	Large Fab	4 pcs		12/5/17	0.00	6.56	Large Fab 1	3 hours	D.M.L 2017-12-10
110	QC	4 pcs		12/5/17	0.00	0.00	QC6		38 DAS
120	QC	4 pcs		12/5/17	0.00	0.00	QC10		38 DAS
130	Packaging	4 pcs		12/5/17	0.00	0.00	Packaging3 Large Fab		D.M.L 17-12-14
140	QC21-SA	4 Ea		12/5/17	0.00	0.00	QC21		

Part Op 100 - 1- Cut tube 50" 3- Trim access tube material to finish size as per dwg D4306-5 4- Drill and chamfer holes as per
Descriptions: dwg D4306-5 using DT9710
130 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3759-1	16	250	0	0
	M304TS0.750W.049	17	1,207	0	0

Part Specifications

Specifications could not be found.

Plex 11/29/17 1:23 PM dart.poulin.mario



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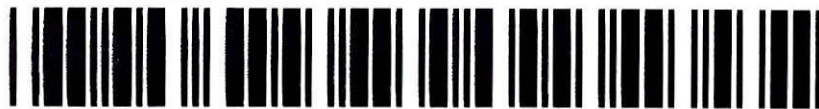
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Rib Assembly

PART NO: D4306 – 045

Revision:

Operation: Packaging

Change No:

Mfg Date: 12/07/17

Job No: 169034